



# Performance Exhaust

## 1999-2002 Ford Powerstroke and '03-'04 Model

**WARNING:** Be sure to exercise safety when working under any vehicle. If working without a lift, use jack stands. Always wear safety glasses. Serious injury or death could occur if safety measures are not followed.

**Step 1:** To remove OEM system disconnect bolts connecting the down pipe to the turbo. Remove old system by disconnecting, cutting and removing from factory hangers.

**Step 2:** Lay out all parts as shown in the view diagram to the right. The view diagram is a picture for the longest bed and cab sized Ford model (Crew Cab, Long Bed). Shorter models will require that the middle section extension pipe (part# 11013) be cut. The Crew Cab, Short Bed and Ext. Cab, Long Bed will require a 15" cut from part # 11013. The Ext. Cab Long Bed requires that part # 11013 have 30" cut off. Regular Cab Short bed will simply omit part # 11012. Note. Some kits are pre-cut when ordered.

**Step 3:** Starting at the down pipe turbo flange and working rearward, install the system engaging the supplied hangers with the OEM rubber insulators. Tailpipe must be worked in from rear at truck over the axle. Leave all components loose until the complete system is installed and properly positioned and adjusted. Although not required the installers may elect to tack weld each joint after assembly.

**Step 4:** Evenly tighten all clamps to complete installation. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.

### SEE ATTACHED PICTURES OF PROPERLY INSTALLED SYSTEM

**SPECIAL NOTE: 6.0L ONLY.** Porting is most often required in order to get the new 4" down pipe into the factory spacing. This will require that the fire wall seam be pushed back by using a porting tool. (See picture) Note regarding CAT. See reverse side of page regarding 4" CAT mod using part #11022.



**NOTE on cleaning.** Use Megular's Hot Rims or equivalent metal cleaner to remove stains, yellowing, and road grime.



