



Performance Exhaust

1994-2002 Dodge Cummins and '03 Model 5.9L

WARNING: Be sure to exercise safety when working under any vehicle. If working without a lift, use jack stands. Always wear safety glasses. Serious injury or death could occur if safety measures are not followed.

Step 1: To remove OEM system disconnect bolts connecting the down pipe to the turbo. Remove old system by disconnecting, cutting and removing from factory hangers.

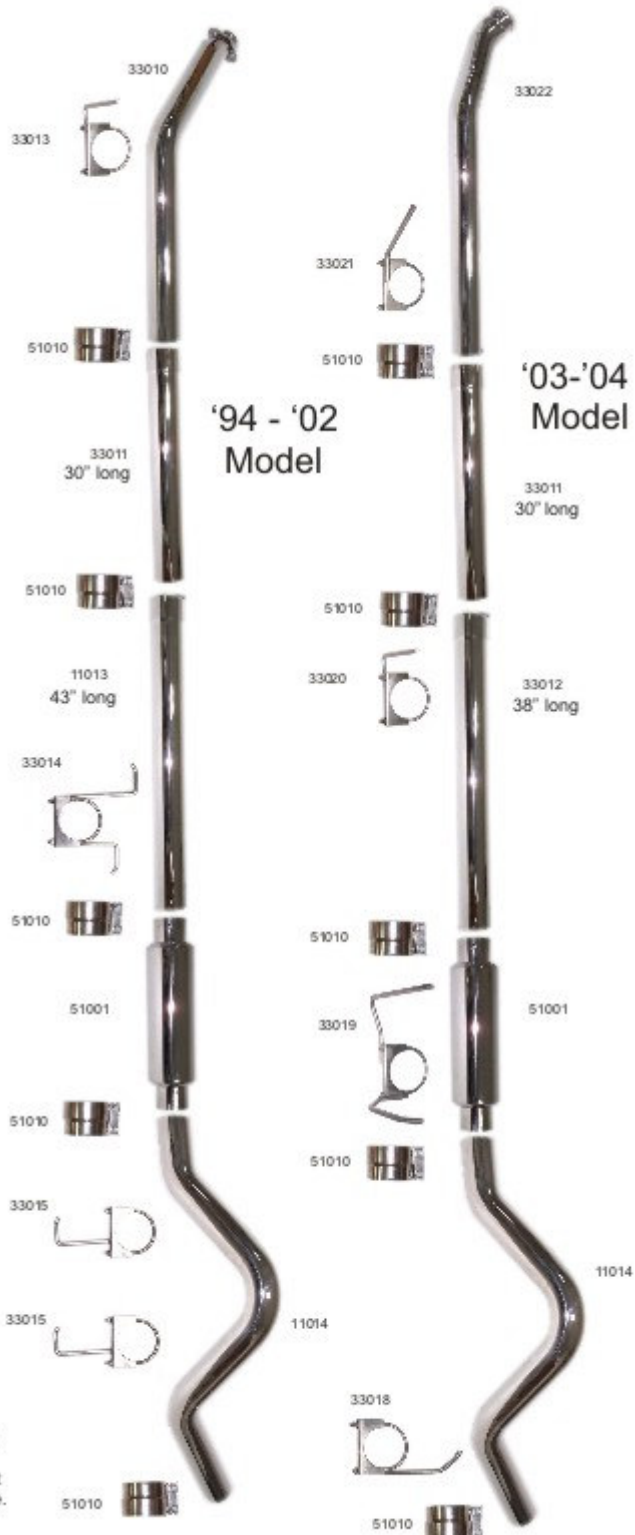
Step 2: Lay out all parts as shown in the view diagram to the right. The view diagram is a picture for the longest bed and cab sized Dodge model (Crew Cab, Long Bed). Shorter models will require that the middle section extension pipe (part# 33012) be cut. The Crew Cab, Short Bed and Regular Cab, Long Bed will require a 20" cut from part # 33012. The Regular Cab Short Bed requires that part # 33012 be discarded. Note. Some kits are pre-cut when ordered.

Step 3: Starting at the down pipe turbo flange and working rearward, install the system engaging the supplied hangers with the OEM rubber insulators. Tailpipe must be worked in from rear at truck over the axle. Leave all components loose until the complete system is installed and properly positioned and adjusted. Although not required the installers may elect to tack weld each joint after assembly. **NOTE:** On some pre-'03 models temporary removal of the air filter box under the hood is required in order to make down pipe installation easier by installing from the top down. **NOTE:** Pre-'98 models require relocation of one unused OEM rubber hanger to be placed at rear tail pipe.

Step 4: Evenly tighten all clamps to complete installation. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.

SEE ATTACHED PICTURES OF PROPERLY INSTALLED SYSTEM

NOTE on cleaning. Use Megular's Hot Rims or equivalent metal cleaner to remove stains, yellowing, and road grime.



Dodge 94-02



Dodge 03-04

