



# Performance Exhaust

## 2001-2004 GM Duramax 6.6L

**WARNING:** Be sure to exercise safety when working under any vehicle. If working without a lift, use jack stands. Always wear safety glasses. Serious injury or death could occur if safety measures are not followed.

**Step 1:** To remove OEM system disconnect bolts connecting the down pipe to the turbo. Remove old system by disconnecting, cutting and removing from factory hangers.

**Step 2:** Lay out all parts as shown in the view diagram to the right. The view diagram is a picture for the longest bed and cab sized GM model (Crew Cab, Long Bed). Shorter models will require that the middle section extension pipe (part# 22011 (19" long)) be cut. The Crew Cab, Short Bed will omit Part# 22013. Ext. Cab, Long/Short Bed will require cutting 9" from Part# 22011. Reg. Cab Short Bed will omit both Part#s 22011 and 22013. Part # 22013 is 17" long and used on Long Bed Models only. Note. Some kits are already pre-cut to length when ordered.

**Step 3:** Starting at the down pipe turbo flange and working rearward, install the system engaging the supplied hangers with the OEM rubber insulators. Tail pipe must be worked in from rear at truck over the axle. Leave all components loose until the complete system is installed and properly positioned and adjusted. Although not required the installers may elect to tack weld each joint after assembly.

**Step 4:** Evenly tighten all damps to complete installation. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.

**SEE ATTACHED PICTURES OF PROPERLY INSTALLED SYSTEM**

**NOTE** on cleaning. Use Megular's Hot Rims or equivalent metal cleaner to remove stains, yellowing, and road grime.



